# **FERROXCUBE**

# DATA SHEET

# ETD54/28/19 ETD cores and accessories

Supersedes data of September 2004

2008 Sep 01

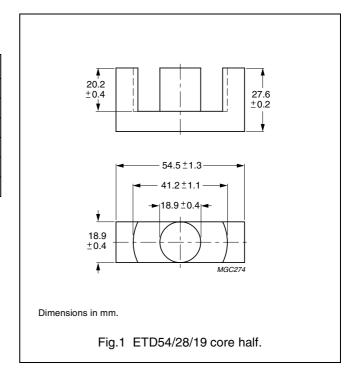


ETD54/28/19

#### **CORE SETS**

#### Effective core parameters

SYMBOL	PARAMETER	VALUE	UNIT
$\Sigma(I/A)$	core factor (C1)	0.454	mm <sup>-1</sup>
V <sub>e</sub>	effective volume	35500	mm <sup>3</sup>
l <sub>e</sub>	effective length	127	mm
A <sub>e</sub>	effective area	280	mm <sup>2</sup>
A <sub>min</sub>	minimum area	270	mm <sup>2</sup>
m	mass of core half	≈ 90	g



#### **Core halves**

Clamping force for  $A_L$  measurements, 50  $\pm 20$  N. Gapped cores are available on request.

GRADE	A <sub>L</sub> (nH)	$\mu_{\mathbf{e}}$	AIR GAP (μm)	TYPE NUMBER
3C90	5000 ±25%	≈ 1810	≈ 0	ETD54/28/19-3C90
3C94	5000 ±25%	≈ 1810	≈ 0	ETD54/28/19-3C94
3C95 des	6120 ±25%	≈ 2210	≈ 0	ETD54/28/19-3C95
3F3	4600 ±25%	≈ 1660	≈ 0	ETD54/28/19-3F3

# Properties of core sets under power conditions

B (mT) at		CORE LOSS (W) at					
GRADE	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 25 kHz; $\hat{B}$ = 200 mT; T = 100 °C	f = 100 kHz; B = 100 mT; T = 100 °C	f = 100 kHz; B = 200 mT; T = 25 °C	f = 100 kHz; B = 200 mT; T = 100 °C	f = 400 kHz; B = 50 mT; T = 100 °C	
3C90	≥330	≤ 4.3	≤ 4.8	_	_	_	
3C94	≥330	_	≤ 3.6	_	≤ 21	_	
3C95	≥330	_	_	≤ 22.4	≤21.3	_	
3F3	≥320	_	≤ 4.5	_	_	≤ 8.5	

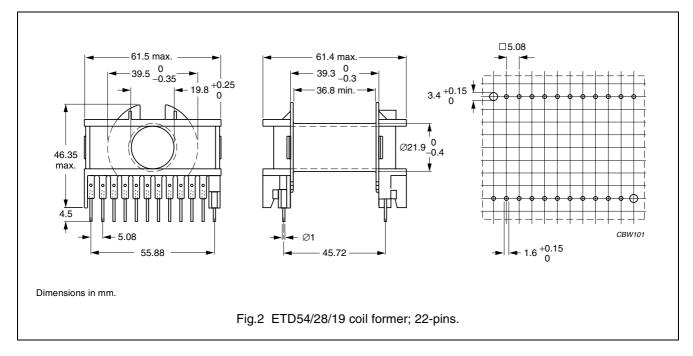
2008 Sep 01 2

ETD54/28/19

#### **COIL FORMERS**

#### General data 22-pins ETD54/28/19 coil former

ITEM	SPECIFICATION
Coil former material	polybutyleneterephtalate (PBT), glass-reinforced, flame retardant in accordance with UL 94V-0; UL file number E45329(M)
Pin material	copper-tin alloy (CuSn), tin (Sn) plated
Maximum operating temperature	155 °C, <i>"IEC 60085"</i> , class F
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1



# Winding data and area product for 22-pins ETD54/28/19 coil former

NUMBER OF SECTIONS	WINDING AREA (mm²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	AREA PRODUCT Ae x Aw (mm <sup>4</sup> )	TYPE NUMBER
1	316	36.8	96	88500	CPH-ETD54-1S-22P

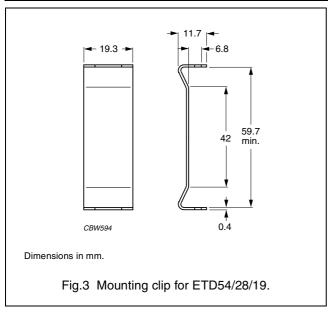
2008 Sep 01 3

ETD54/28/19

#### **MOUNTING PARTS**

#### General data

ITEM	REMARKS	FIGURE	TYPE NUMBER
Mounting clip	material: stainless steel	3	CLI-ETD54



ETD54/28/19

#### **DATA SHEET STATUS DEFINITIONS**

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

#### **DISCLAIMER**

**Life support applications** — These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Ferroxcube customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Ferroxcube for any damages resulting from such application.

#### **PRODUCT STATUS DEFINITIONS**

STATUS	INDICATION	DEFINITION
Prototype	prot	These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change.
Design-in	des	These products are recommended for new designs.
Preferred		These products are recommended for use in current designs and are available via our sales channels.
Support	sup	These products are <b>not</b> recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.

2008 Sep 01 5