# **FERROXCUBE**

# DATA SHEET

# P14/8 P cores and accessories

Supersedes data of September 2004

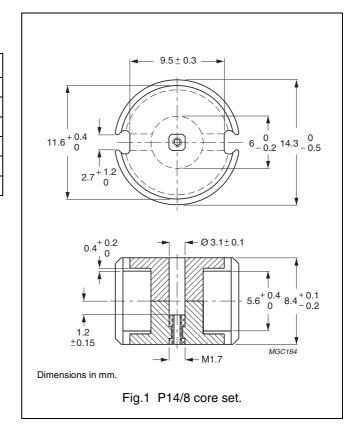
2008 Sep 01



#### **CORE SETS**

#### Effective core parameters

| SYMBOL           | PARAMETER        | VALUE | UNIT             |
|------------------|------------------|-------|------------------|
| $\Sigma(I/A)$    | core factor (C1) | 0.789 | mm <sup>-1</sup> |
| V <sub>e</sub>   | effective volume | 495   | mm <sup>3</sup>  |
| l <sub>e</sub>   | effective length | 19.8  | mm               |
| A <sub>e</sub>   | effective area   | 25.1  | mm <sup>2</sup>  |
| A <sub>min</sub> | minimum area     | 19.8  | mm <sup>2</sup>  |
| m                | mass of set      | ≈ 3.2 | g                |



#### Core sets for filter applications

Clamping force for  $A_L$  measurements, 60  $\pm 20\ N.$ 

| GRAD         | A <sub>L</sub> (nH) | μ <sub>e</sub> | TOTAL AIR GAP (μm) | TYPE NUMBER<br>(WITH NUT) | TYPE NUMBER<br>(WITHOUT NUT) |
|--------------|---------------------|----------------|--------------------|---------------------------|------------------------------|
| 3D3 S        | 40 ± 3%             | ≈ 25           | ≈ 1170             | P14/8-3D3-E40/N           | P14/8-3D3-E40                |
|              | 63 ± 3%             | ≈ 40           | ≈ 650              | P14/8-3D3-E63/N           | P14/8-3D3-E63                |
|              | 100 ± 3%            | ≈ 63           | ≈ 360              | P14/8-3D3-E100/N          | P14/8-3D3-E100               |
|              | 1000 ± 25%          | ≈ 630          | ≈ 0                | _                         | P14/8-3D3                    |
| 3H3 <b>S</b> | 160 ± 3%            | ≈ 100          | ≈ 220              | P14/8-3H3-A160/N          | P14/8-3H3-A160               |
|              | 250 ± 3%            | ≈ 157          | ≈ 130              | P14/8-3H3-A250/N          | P14/8-3H3-A250               |
|              | 315 ± 3%            | ≈ 198          | ≈ 100              | P14/8-3H3-A315/N          | P14/8-3H3-A315               |
|              | 400 ± 3%            | ≈ 251          | ≈ 75               | P14/8-3H3-A400/N          | P14/8-3H3-A400               |
|              | 2150 ± 25%          | ≈ 1350         | ≈ 0                | _                         | P14/8-3H3                    |

P14/8

#### Core sets for general purpose transformers and power applications

Clamping force for  $A_L$  measurements, 60  $\pm 20\ N.$ 

| GRADE    | A <sub>L</sub><br>(nH) | μ <sub>e</sub> | AIR GAP<br>(μm) | TYPE NUMBER     |
|----------|------------------------|----------------|-----------------|-----------------|
| 3C81     | 63 ± 3%                | ≈ 40           | ≈ 680           | P14/8-3C81-E63  |
|          | 100 ± 3%               | ≈ 63           | ≈ 390           | P14/8-3C81-A100 |
|          | 160 ± 3%               | ≈ 100          | ≈ 220           | P14/8-3C81-A160 |
|          | 250 ± 3%               | ≈ 157          | ≈ 130           | P14/8-3C81-A250 |
|          | 315 ± 3%               | ≈ 198          | ≈ 100           | P14/8-3C81-A315 |
|          | 2800 ± 25%             | ≈ 1760         | ≈ 0             | P14/8-3C81      |
| 3C91 des | $2800 \pm 25\%$        | ≈ 1760         | ≈ 0             | P14/8-3C91      |
| 3F3      | 63 ± 3%                | ≈ 40           | ≈ 680           | P14/8-3F3-E63   |
|          | 100 ± 3%               | ≈ 63           | ≈ 390           | P14/8-3F3-A100  |
|          | 160 ± 3%               | ≈ 100          | ≈ 220           | P14/8-3F3-A160  |
|          | 250 ± 3%               | ≈ 157          | ≈ 130           | P14/8-3F3-A250  |
|          | 315 ± 3%               | ≈ 198          | ≈ 100           | P14/8-3F3-A315  |
|          | 2000 ± 25%             | ≈ <b>1260</b>  | ≈ 0             | P14/8-3F3       |

#### Core sets of high permeability grades

Clamping force for  $A_L$  measurements, 60  $\pm 20\ N.$ 

| GRADE | A <sub>L</sub><br>(nH) | $\mu_{\mathbf{e}}$ | AIR GAP<br>(μm) | TYPE NUMBER |
|-------|------------------------|--------------------|-----------------|-------------|
| 3E27  | $5750\pm25\%$          | ≈ 3610             | ≈ 0             | P14/8-3E27  |

#### Properties of core sets under power conditions

|       | B (mT) at                                 | CORE LOSS (W) at                         |   |   |  |  |
|-------|---|--|---|---|--|--|
| GRADE | H = 250 A/m;<br>f = 25 kHz;<br>T = 100 °C | f = 25 kHz;<br>B = 200 mT;<br>T = 100 °C | f = 100 kHz;<br>B = 100 mT;<br>T = 100 °C | f = 100 kHz;<br>B = 200 mT;<br>T = 100 °C | f = 400 kHz;<br>B = 50 mT;<br>T = 100 °C |  |
| 3C81  | ≥320                                      | ≤ 0.1                                    | _   | _   | _  |  |
| 3C91  | ≥315                                      | _  | ≤ 0.03 <sup>(1)</sup>                     | ≤ 0.22 <sup>(1)</sup>                     | _  |  |
| 3F3   | ≥315                                      | _  | ≤ 0.06                                    | _   | ≤ 0.1                                    |  |

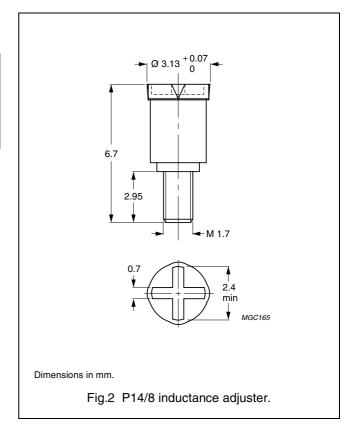
#### Note

1. Measured at 60 °C.

#### **INDUCTANCE ADJUSTERS**

#### General data

| PARAMETER                     | SPECIFICATION                                 |
|-------------------------------|---|
| Material of head and thread   | polypropylene (PP),<br>glass fibre reinforced |
| Maximum operating temperature | 125 °C  |



### Inductance adjuster selection chasup up (applies to all types)

| GRADE | A <sub>L</sub><br>(nH) | TYPES FOR LOW<br>ADJUSTMENT | Δ <b>L/L</b> <sup>(1)</sup> | TYPES FOR MEDIUM ADJUSTMENT | Δ <b>L/L</b> <sup>(1)</sup> | TYPES FOR HIGH<br>ADJUSTMENT | Δ <b>L/L</b> <sup>(1)</sup> |
|-------|------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------|-----------------------------|
| 3H3   | 100                    | _                           | _                           | ADJ-P14-ORANGE              | 14                          | _                            | _                           |
|       | 160                    | _                           | _                           | ADJ-P14-WHITE               | 17                          | ADJ-P14-BROWN                | 24                          |
|       | 250                    | ADJ-P14-WHITE               | 10                          | ADJ-P14-BROWN               | 15                          | _                            | _                           |
|       | 315                    | ADJ-P14-WHITE               | 8                           | _                           | _                           | _                            | _                           |
|       | 400                    | ADJ-P14-BROWN               | 9                           | _                           | _                           | _                            | _                           |
|       | 630                    | ADJ-P14-BROWN               | 4                           | _                           | _                           | _                            | _                           |
| 3D3   | 40                     | _                           | _                           | _                           | _                           | ADJ-P14-ORANGE               | 24                          |
|       | 63                     | _                           | _                           | _                           | _                           | ADJ-P14-ORANGE               | 20                          |
|       | 100                    | ADJ-P14-ORANGE              | 11                          | _                           | _                           | _                            | _                           |

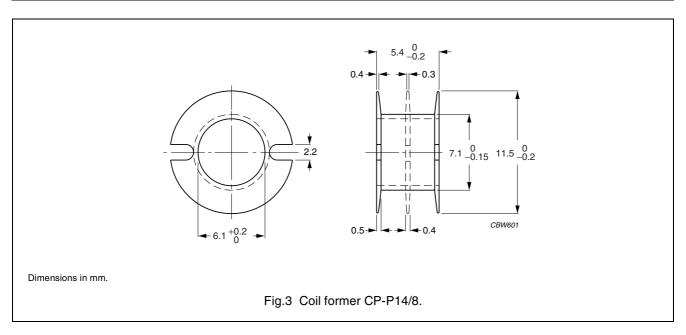
#### Note

1. Maximum adjustment range.

#### **COIL FORMERS**

#### General data for CP-P14/8 coil former

| PARAMETER                     | SPECIFICATION  |
|-------------------------------|--|
| Coil former material          | polybutyleneterephtalate (PBT), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E45329 (R) |
| Maximum operating temperature | 155 °C, <i>"IEC 60085"</i> , class F   |

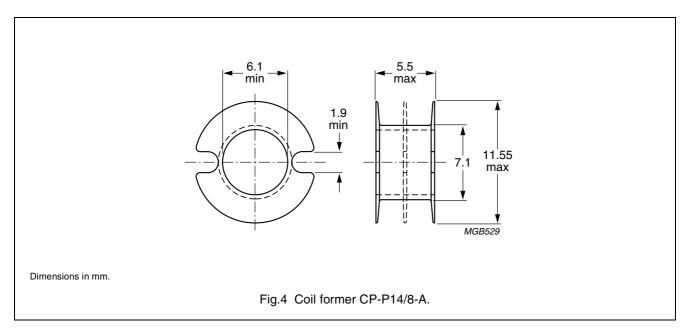


#### Winding data and area product for CP-P14/8 coil former

| NUMBER OF<br>SECTIONS | WINDING<br>AREA<br>(mm²) | MINIMUM<br>WINDING<br>WIDTH<br>(mm) | AVERAGE<br>LENGTH OF<br>TURN<br>(mm) | AREA<br>PRODUCT<br>Ae x Aw<br>(mm <sup>4</sup> ) | TYPE NUMBER |
|-----------------------|--------------------------|-------------------------------------|--------------------------------------|--|-------------|
| 1                     | 8.8                      | 4.1                                 | 28.9                                 | 221  | CP-P14/8-1S |
| 2                     | 2 × 4.0                  | 2 × 1.85                            | 28.9                                 | 2 x 100  | CP-P14/8-2S |

#### General data for CP-P14/8-A coil former

| PARAMETER                     | SPECIFICATION   |
|-------------------------------|---|
| Coil former material          | acetal (POM), glass reinforced, flame retardant in accordance with "UL 94-HB"; UL file number E66288(R) |
| Maximum operating temperature | 155 °C, <i>"IEC 60085"</i> , class F  |

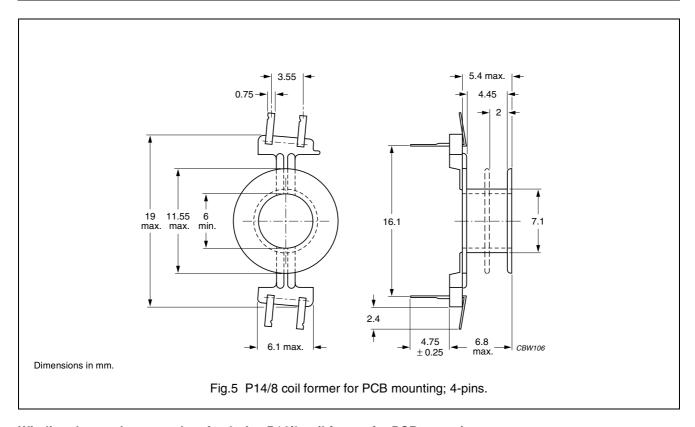


#### Winding data and area product for CP-P14/8-A coil former

| NUMBER OF<br>SECTIONS | MINIMUM<br>WINDING<br>AREA<br>(mm²) | NOMINAL<br>WINDING<br>WIDTH (mm) | AVERAGE<br>LENGTH OF<br>TURN<br>(mm) | AREA<br>PRODUCT<br>Ae x Aw<br>(mm <sup>4</sup> ) | TYPE NUMBER   |
|-----------------------|-------------------------------------|----------------------------------|--------------------------------------|--|---------------|
| 1                     | 9.4                                 | 4.5                              | 29.0                                 | 236  | CP-P14/8-1S-A |
| 2                     | 2 x 4.32                            | 2 x 2.0                          | 29.0                                 | 2 x 108  | CP-P14/8-2S-A |
| 3                     | 3×2.19                              | 3 × 1.2                          | 29.0                                 | 3 x 55.0   | CP-P14/8-3S-A |

#### General data 4-pins P14/8 coil former for PCB mounting

| PARAMETER                     | SPECIFICATION  |  |
|-------------------------------|--|--|
| Coil former material          | polyamide (PA6.6), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E41938(M) |  |
| Maximum operating temperature | erature 130 °C, "IEC 60085", class B   |  |
| Pin material                  | copper-zinc alloy (CuZn), tin (Sn) plated  |  |
| Resistance to soldering heat  | "IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s  |  |
| Solderability                 | "IEC 60068-2-20", Part 2, Test Ta, method 1, 235 °C, 2 s   |  |

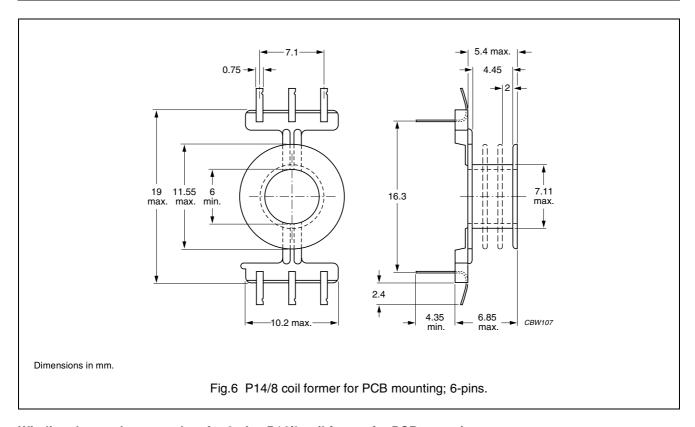


#### Winding data and area product for 4-pins P14/8 coil former for PCB mounting

| NUMBER<br>OF<br>SECTIONS | MINIMUM<br>WINDING<br>AREA<br>(mm²) | NOMINAL<br>WINDING<br>WIDTH<br>(mm) | AVERAGE<br>LENGTH<br>OF TURN<br>(mm) | LENGTH<br>OF PINS<br>(mm) | AREA<br>PRODUCT<br>Ae x Aw<br>(mm <sup>4</sup> ) | TYPE NUMBER        |
|--------------------------|-------------------------------------|-------------------------------------|--------------------------------------|---------------------------|--|--------------------|
| 1                        | 8.65                                | 4.4                                 | 29.0                                 | 4.75                      | 217  | CPV-P14/8-1S-4SPD  |
| 1                        | 8.65                                | 4.4                                 | 29.0                                 | 6.8                       | 217  | CPV-P14/8-1S-4SPDL |
| 2                        | 2 × 3.87                            | 2×2.0                               | 29.0                                 | 4.75                      | 2 x 97.1   | CPV-P14/8-2S-4SPD  |
| 2                        | 2 × 3.87                            | 2×2.0                               | 29.0                                 | 6.8                       | 2 x 97.1   | CPV-P14/8-2S-4SPDL |

#### General data 6-pins P14/8 coil former for PCB mounting

| PARAMETER                     | SPECIFICATION  |
|-------------------------------|--|
| Coil former material          | polyamide (PA6.6), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E41938(M) |
| Maximum operating temperature | 130 °C, "IEC 60085", class B   |
| Pin material                  | copper-zinc alloy (CuZn), tin (Sn) plated  |
| Resistance to soldering heat  | "IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s  |
| Solderability                 | "IEC 60068-2-20", Part 2, Test Ta, method 1, 235 °C, 2 s   |



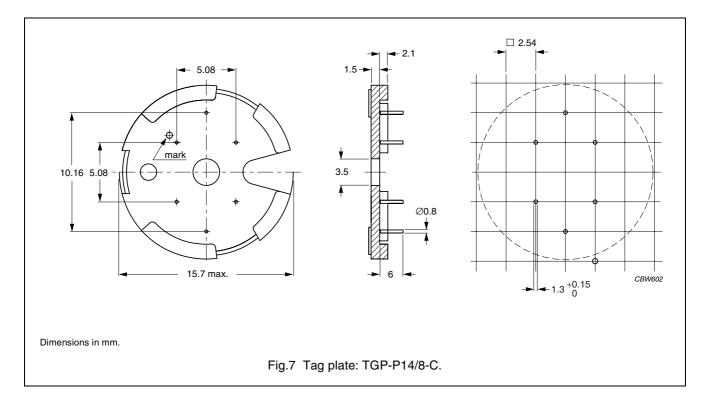
#### Winding data and area product for 6-pins P14/8 coil former for PCB mounting

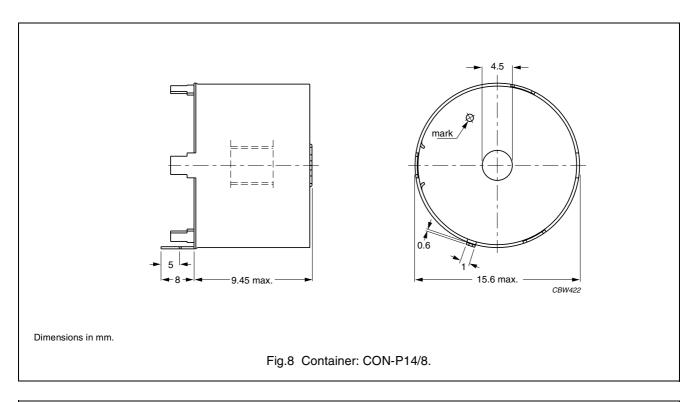
| NUMBER<br>OF<br>SECTIONS | MINIMUM<br>WINDING<br>AREA<br>(mm²) | NOMINAL<br>WINDING<br>WIDTH<br>(mm) | AVERAGE<br>LENGTH<br>OF TURN<br>(mm) | LENGTH<br>OF PINS<br>(mm) | AREA<br>PRODUCT<br>Ae x Aw<br>(mm <sup>4</sup> ) | TYPE NUMBER       |
|--------------------------|-------------------------------------|-------------------------------------|--------------------------------------|---------------------------|--|-------------------|
| 1                        | 8.65                                | 4.4                                 | 29.0                                 | 4.4                       | 217  | CPV-P14/8-1S-6PD  |
| 1                        | 8.65                                | 4.4                                 | 29.0                                 | 6.8                       | 217  | CPV-P14/8-1S-6PDL |
| 2                        | 2 × 3.87                            | 2 × 2.0                             | 29.0                                 | 4.4                       | 2 x 97.1   | CPV-P14/8-2S-6PD  |
| 2                        | 2 × 3.87                            | 2 × 2.0                             | 29.0                                 | 6.8                       | 2 x 97.1   | CPV-P14/8-2S-6PDL |

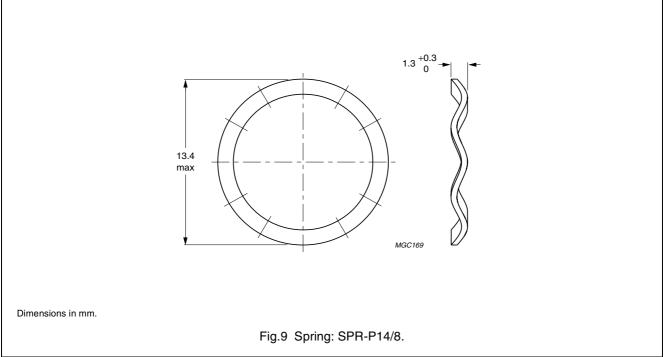
#### **MOUNTING PARTS**

#### General data for mounting parts

| ITEM      | REMARKS   | FIGURE | TYPE NUMBER      |  |
|-----------|---|--------|------------------|--|
| Tag plate | material: phenolformaldehyde (PF), glass reinforced   | 7      | TGP-P14/8-C      |  |
|           | flame retardant: in accordance with "UL 94V-0"; UL file number E41429                                       |        |                  |  |
|           | maximum operating temperature: 180 °C, "IEC 60085", class H   |        |                  |  |
|           | pins: copper-tin alloy (CuSn), tin (Sn) plated  |        |                  |  |
|           | resistance to soldering heat in accordance with "IEC 60068-2-20", Part 2, Test Tb, method 1B: 350 °C, 3.5 s |        |                  |  |
|           | solderability in accordance with "IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s                   |        |                  |  |
| Container | copper-zinc alloy (CuZn), tin (Sn) plated   |        | CON-P14/8        |  |
|           | earth pins: presoldered   |        |                  |  |
| Spring    | CrNi-steel CrNi-steel   | 9      | SPR-P14/8        |  |
|           | spring force: ≈60 N when mounted  |        |                  |  |
| Clamp     | spring steel, tin-plated  |        | CLM/TP-P14/8     |  |
| Washer    | phenolformaldehyde (PF)   |        | WAS-CLM/TP-P14/8 |  |

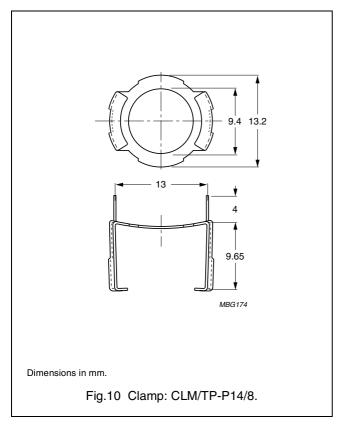


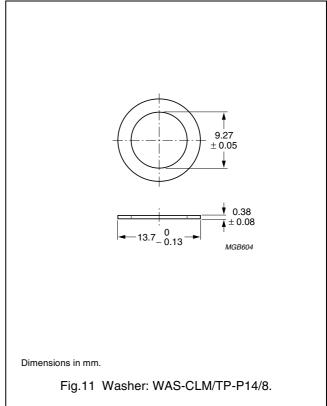




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# P cores and accessories





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#### **DATA SHEET STATUS DEFINITIONS**

| DATA SHEET<br>STATUS      | PRODUCT<br>STATUS | DEFINITIONS  |
|---------------------------|-------------------|--|
| Preliminary specification | Development       | This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.     |
| Product specification     | Production        | This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product. |

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#### **PRODUCT STATUS DEFINITIONS**

| STATUS    | INDICATION | DEFINITION   |  |  |
|-----------|------------|--|--|--|
| Prototype | prot       | These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change. |  |  |
| Design-in | des        | These products are recommended for new designs.  |  |  |
| Preferred |            | These products are recommended for use in current designs and are available via our sales channels.  |  |  |
| Support   | sup        | These products are <b>not</b> recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.         |  |  |